

X5 Elliptical Cross-Trainer

X5-XX00-0403

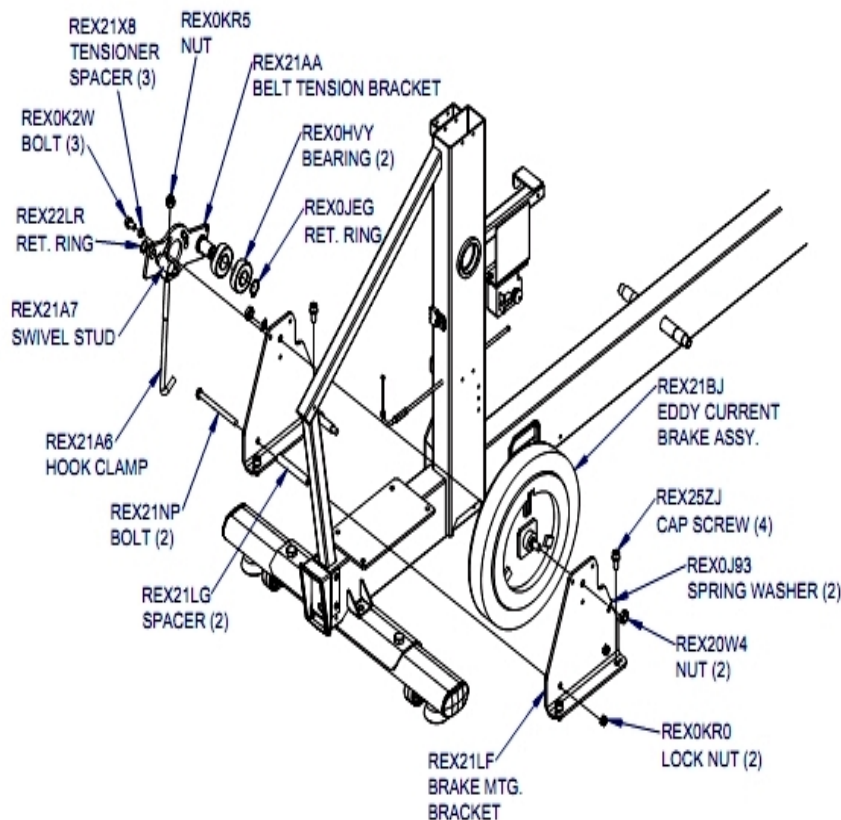
Parts Manual

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Table of Contents

Brake and Tensioner Components.....	3
Console and Transformers.....	4
Console Support and Handlebars.....	5
Contents.....	6
Coupler Components.....	7
Crank Components.....	8
Crank Pulley and Drive Belt.....	9
Electronic Components.....	10
Front Plastics.....	11
Idler Assemblies and Covers.....	12
Main Shrouds.....	13
Pedal Lever Assembly.....	14
Stabilizer Components.....	16
Upright and Upright Shrouds.....	17
User Arms and Hardware.....	18
Wiring Diagram.....	19

Brake and Tensioner Components

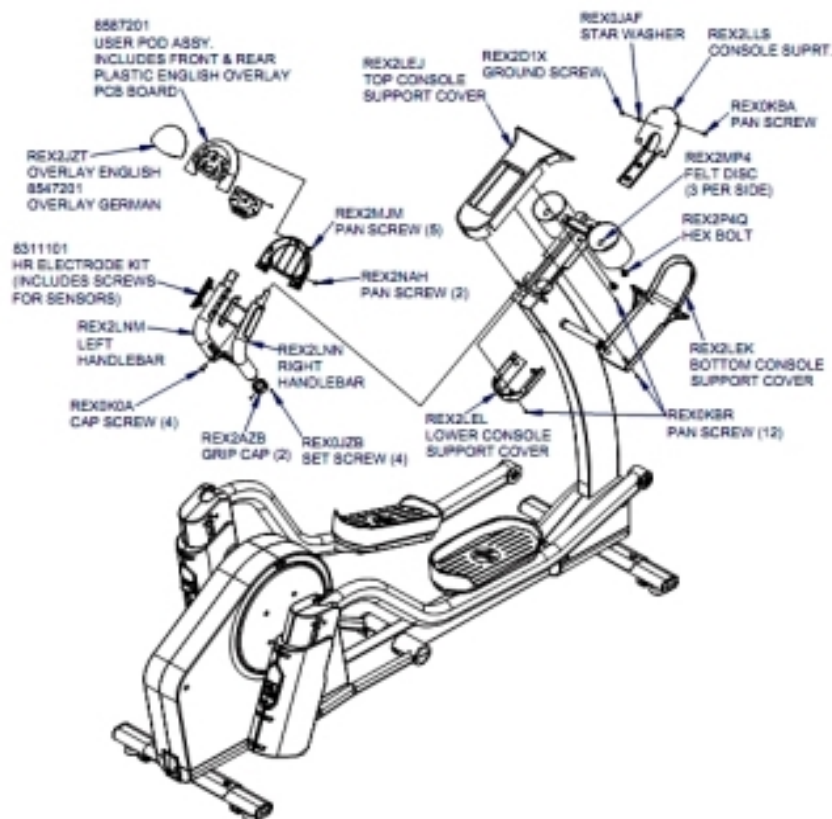


Ref #	Part Number	Qty	Description
-	REX0J93	2	WASHER, SPRING 1.0
-	REX21AA	1	BRKT, BELT TENSIONER
-	REX0JEG	1	C-RING, A-20
-	REX0KR0	2	NUT, LOCK M12 X 1.75-12
-	REX21X8	3	SPACER, TENSIONER
-	REX0K2W	3	SCREW, SHCS BRAKE MTG
-	REX21LF	1	BRKT, BRAKE MTG
-	REX21A6	1	BOLT, HOOK CLAMP
-	REX21NP	2	BOLT, HEX HD M12 X 1.75-110
-	REX25ZJ	4	CAP SCREW, M8 X 1.25-20
-	REX0KR5	1	NUT, NYLOCK M10 X 1.5, 10M THK
-	REX20W4	2	NUT, HEX M10 X 1.5-6
-	REX21A7	1	STUD, SWIVEL
-	REX22LR	1	Ring: C-Ring, A-16
-	REX21BJ	1	BRAKE, ASSY EDDY CURRENT
-	REX0HVV	2	BEARING, BALL 6204ZZ
-	REX21LG	2	SPACER, COLLAR

Console and Transformers

Ref #	Part Number	Qty	Description
-	8819801	1	Transformer, 100-240V, 9V, 1.5A, Domestic, W-Swite

Console Support and Handlebars

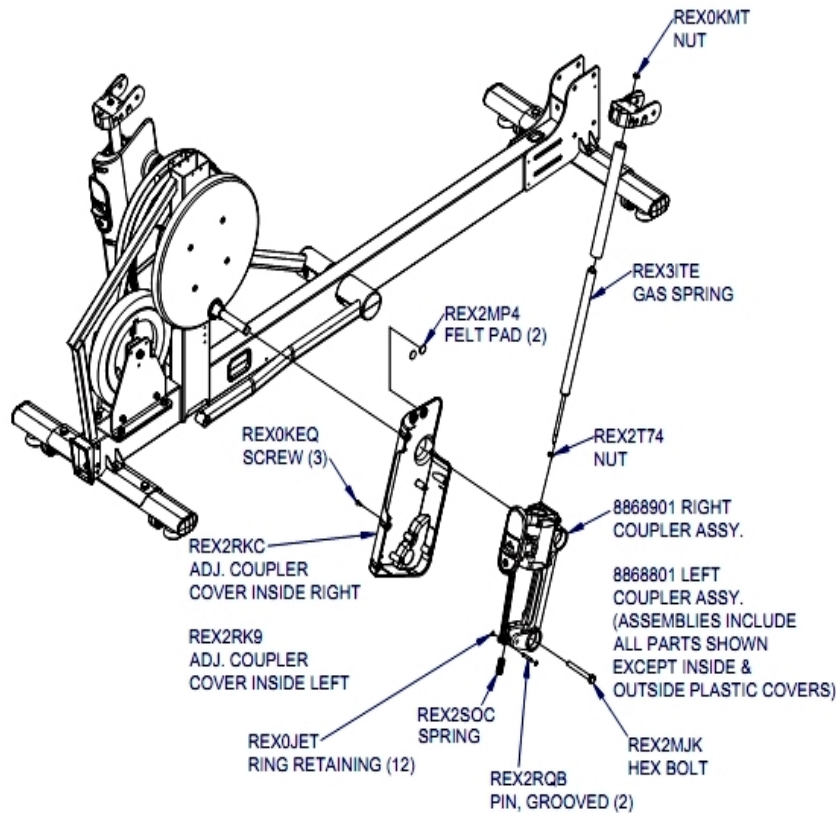


Ref #	Part Number	Qty	Description
-	REX2MP4	6	FELT DISC
-	8311101	1	SERVICE ASSY, HR ELECTRODES
-	REX2LNM	1	Stationary Handlebar Overmold Left
-	REX2JZT	1	OVERLAY, USER POD X3 X5
-	REX0JZB	4	M4 X .7 HXS NO CUP ST BO
-	REX2LLS	1	Bracket, Console Support
-	8587201	1	SERVICE ASSY, USER POD X3 X5
-	REX2LNN	1	Stationary Handlebar Overmold Right
-	REX2MJM	5	SCREW, PHL PAN M3.5 X 18-12
-	REX2LEJ	1	TOP CONSOLE SUPPORT COVER
-	REX2LEL	1	Lower Console Support Cover
-	REX2D1X	1	SCREW, PHL PAN M5 X 0.8-6
-	REX2AZB	2	Cap, Grip
-	REX2NAH	2	SCREW, PHL PAN M4 X 0.7-8
-	REX0JAF	1	STAR WASHER
-	REX2P4Q	1	BOLT, HEX M10 X 1.5-16
-	REX2LEK	1	Bottom Console Support Cover
-	REX0K0A	4	CAP SCREW, M8 X 1.25-16
-	8547201	1	OVERLAY, ACTIVITY ZONE, GER/MET
-	REX2NAG	1	SCREW, PHL PAN M3.5 X 18-12
-	REX0KBR	12	Hardware: Screw, PHI PAN M3.5 X 20-8

Contents

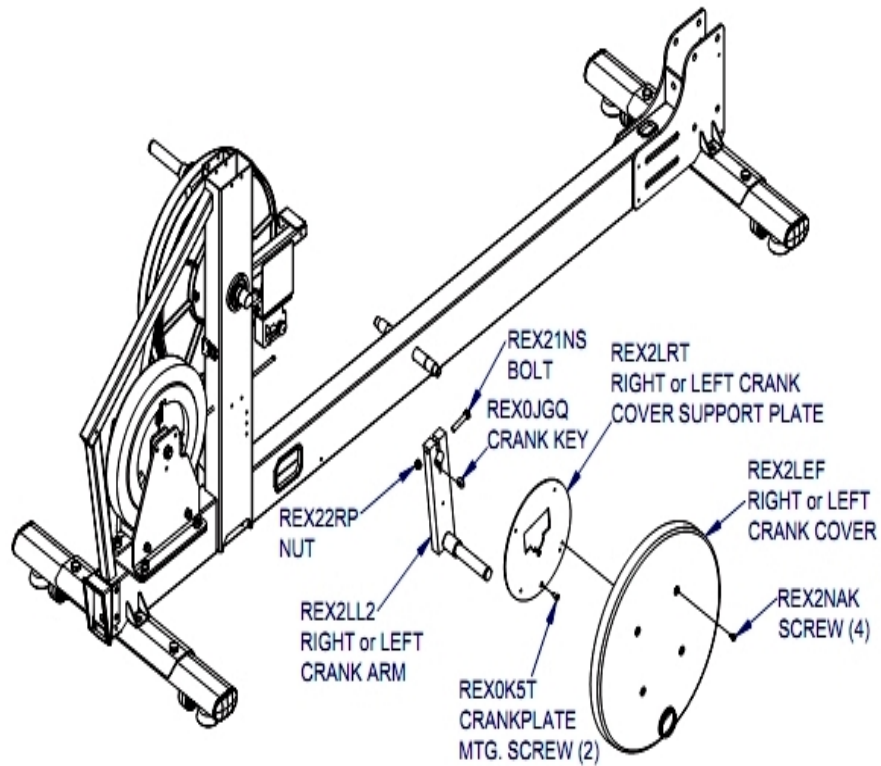
Ref #	Part Number	Qty	Description
-	REX2SNH	1	KIT, ALL HARDWRE BAGS, X5

Coupler Components



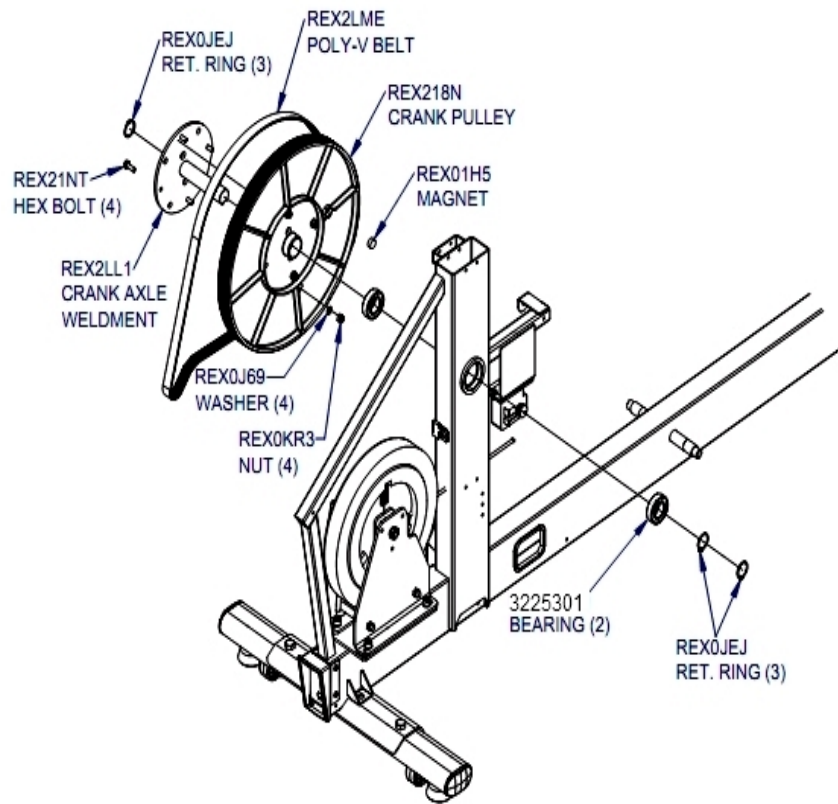
Ref #	Part Number	Qty	Description
-	REX31TE	2	SPRING, GAS, FBS
-	REX2RQB	4	PIN, GROOVED
-	REX0KMT	2	NUT, M8X1
-	8868801	1	SERVICE ASSY, LT COUPLER, FBS, X5
-	REX2RK9	1	COVER, INSIDE, ADJ COUPLER, LEFT, X5
-	REX2T74	2	NUT, JAM, M10X1
-	REX0KEQ	6	SCREW, PHL PAN M5 X 0.8-12
-	REX2RKC	1	COVER, INSIDE, ADJ COUPLER, RIGHT, X5
-	REX2MJK	2	BOLT, HEX HEAD M10 X 1.5-85
-	8868901	1	SERVICE ASSY, RT COUPLER, FBS, X5
-	REX2MP4	4	FELT DISC
-	REX0JET	12	RING, RETAINING
-	REX2SOC	2	SPRING, ACTUATOR LEVER

Crank Components



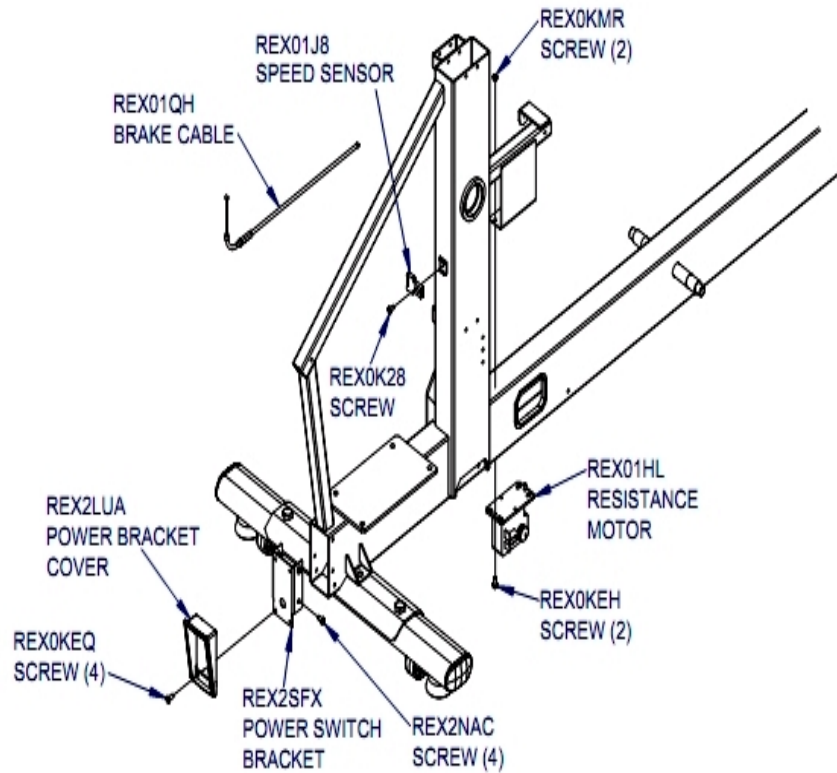
Ref #	Part Number	Qty	Description
-	REX2NAK	8	SCREW, CSL PAN M5 X 0.8-8
-	REX22RP	1	NUT, NYLOCK M8 X 1.25 X 6MM THK
-	REX0K5T	2	SCREW, PHL M5 X 0.8-10
-	REX2LL2	2	WLDMT, CRANK ARM
-	REX0JGQ	2	CRANK KEY
-	REX2LEF	2	COVER; CRANK
-	REX21NS	2	BOLT, HEX HD. M8 X 1.25-60
-	REX2LRT	2	PLATE; CRANK

Crank Pulley and Drive Belt



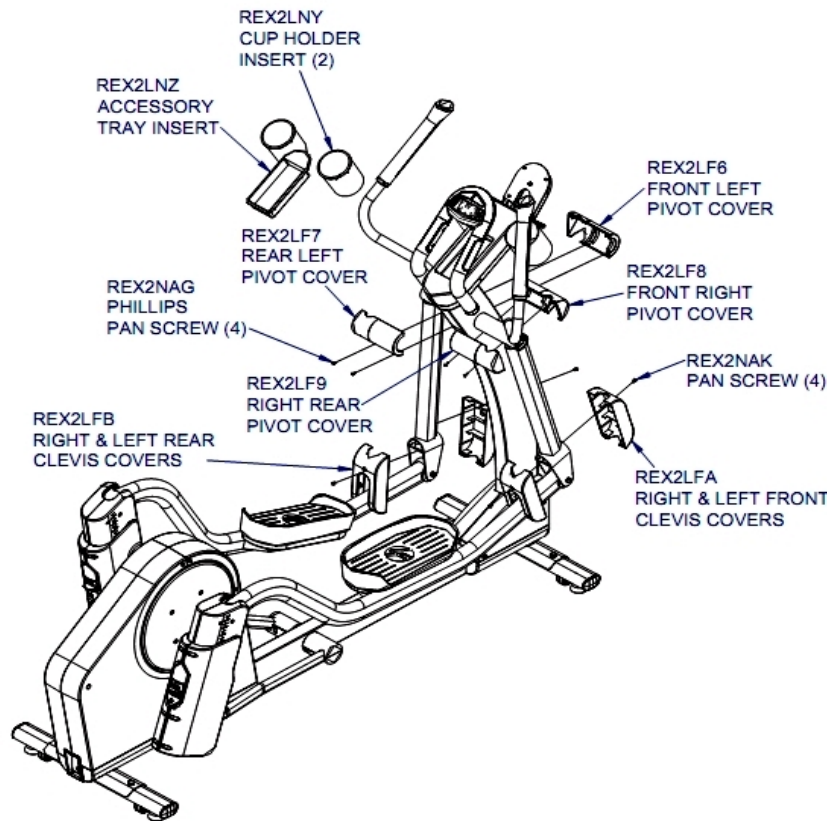
Ref #	Part Number	Qty	Description
-	REX218N	1	PULLEY, CRANK
-	REX0KR3	4	NUT, LOCK M6 X 1, 6MM THK
-	REX0JEJ	6	RING, RETAINING, 63/64
-	REX2LL1	1	WLDMT, AXLE CRANK
-	REX0J69	4	WASHER, FLAT .6 X 13-1
-	3225301	2	BEARING, 12MM BALL
-	REX2LME	1	BELT, DRIVE, POLY V, 520J
-	REX21NT	4	Hardware: Bolt, HEX HD M6 X 1-20
-	REX01H5	1	MAGNET Rexon

Electronic Components



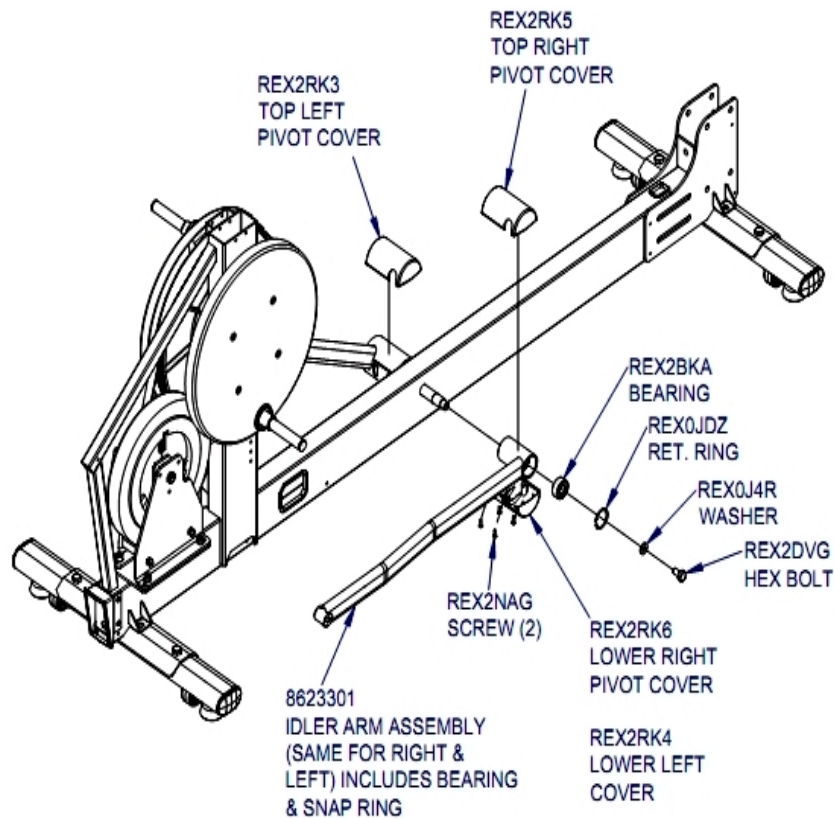
Ref #	Part Number	Qty	Description
-	REX2LUA	1	COVER, POWER BRKT
-	REX0KEH	2	SCREW, PAN HD W/PATCH M5 X .8-16
-	REX2NAC	4	SCREW, CSL PAN M5 X 0.8-12
-	REX01HL	1	MOTOR, RESISTANCE DC
-	REX0KMR	2	NUT, M5 X 0.8, 4MM THK
-	REX2SFX	1	BRKT POWER SWITCH
-	REX0KEQ	4	SCREW, PHL PAN M5 X 0.8-12
-	REX0K28	1	CAP SCREW, M5 X 0.8-16
-	REX01QH	1	CABLE, BRAKE HARNESS
-	REX01J8	2	SWITCH, REED, RPM SENSOR

Front Plastics



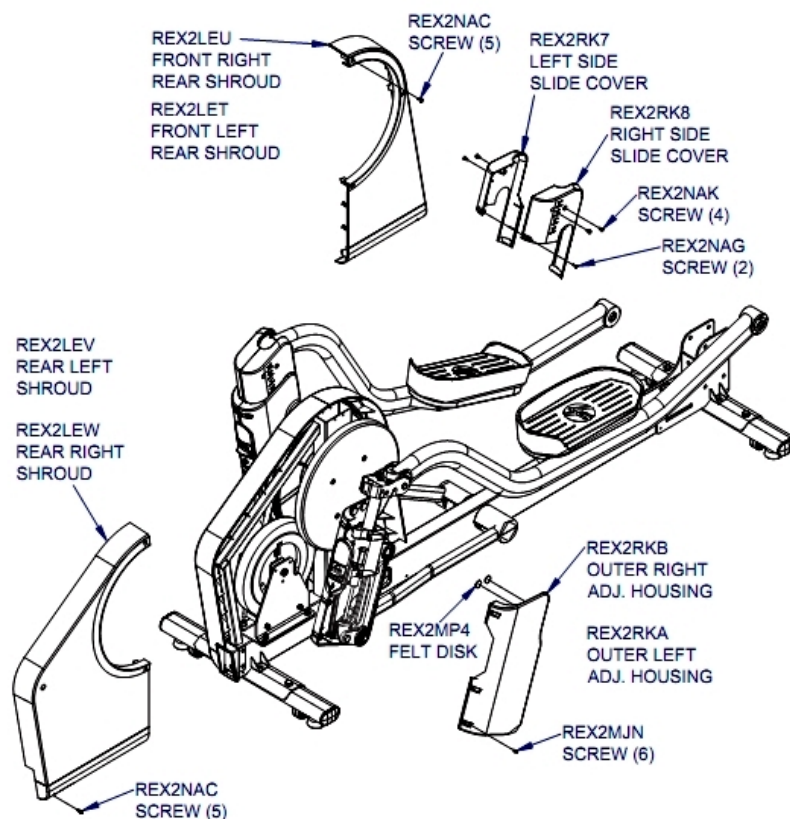
Ref #	Part Number	Qty	Description
-	REX2NAK	4	SCREW, CSL PAN M5 X 0.8-8
-	REX2LF7	1	COVER; REAR LEFT USER ARM
-	REX2LF8	1	COVER, FRONT RIGHT USER ARM
-	REX2LFA	2	COVER; FRONT CLEVIS
-	REX2NAG	4	SCREW, PHL PAN M3.5 X 18-12
-	REX2LNZ	1	PLASTIC CD TRAY
-	REX2LNY	2	INSERT, CUP HOLDER
-	REX2LFB	2	COVER; REAR CLEVIS
-	REX2LF9	1	COVER, REAR RIGHT USER ARM
-	REX2LF6	1	COVER; FRONT LEFT USER ARM

Idler Assemblies and Covers



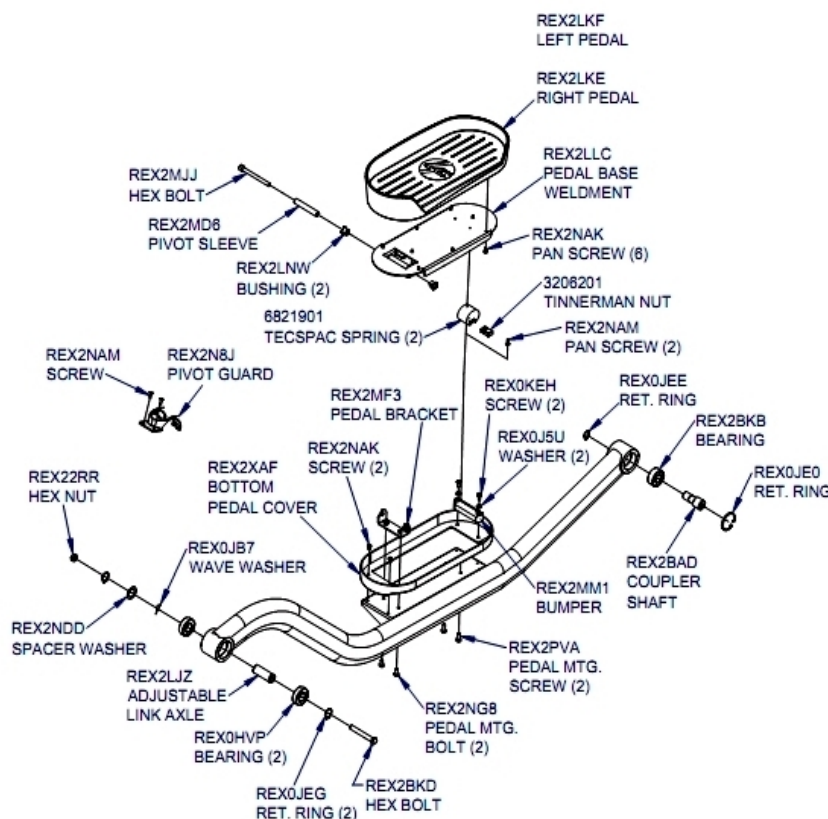
Ref #	Part Number	Qty	Description
-	REX2RK6	1	COVER, BOTTOM, RT IDLER PIVOT
-	REX2RK4	1	COVER, BOTTOM, LT IDLER PIVOT
-	8623301	2	SERVICE ASSY, IDLER, X5
-	REX0J4R	2	WASHER, 20MM OD X 10MM ID X 3MM THK
-	REX2BKA	2	Bearing, Self-Align, 2202
-	REX2RK5	1	COVER, TOP, RT IDLER PIVOT
-	REX2RK3	1	COVER, TOP, LT IDLER PIVOT
-	REX2DVG	2	BOLT, HEX M10 X 1.5-20
-	REX0JDZ	2	RING, RETAINING B-35
-	REX2NAG	4	SCREW, PHL PAN M3.5 X 18-12

Main Shrouds



Ref #	Part Number	Qty	Description
-	REX2MKN	6	SCREW, PHL HD, M3.5 X 18-12
-	REX2NAK	4	SCREW, CSL PAN M5 X 0.8-8
-	REX2LEV	1	SHROUD: REAR; REAR-HALF; LEFT
-	REX2RK8	1	SHROUD, TELESCOPING, RIGHT
-	REX2MP4	4	FELT DISC
-	REX2NAC	10	SCREW, CSL PAN M5 X 0.8-12
-	REX2NAG	2	SCREW, PHL PAN M3.5 X 18-12
-	REX2LET	1	SHROUD; REAR FRONT-HALF, LEFT
-	REX2LEW	1	SHROUD: REAR; REAR-HALF; RIGHT
-	REX2RKA	1	COVER, OUTER ADJ COUPLER, LEFT, X5
-	REX2RKB	1	COVER, OUTER, ADJ COUPLER, RIGHT, X5
-	REX2RK7	1	SHROUD, TELESCOPING, LEFT
-	REX2LEU	1	SHROUD; REAR FRONT-HALF, RIGHT

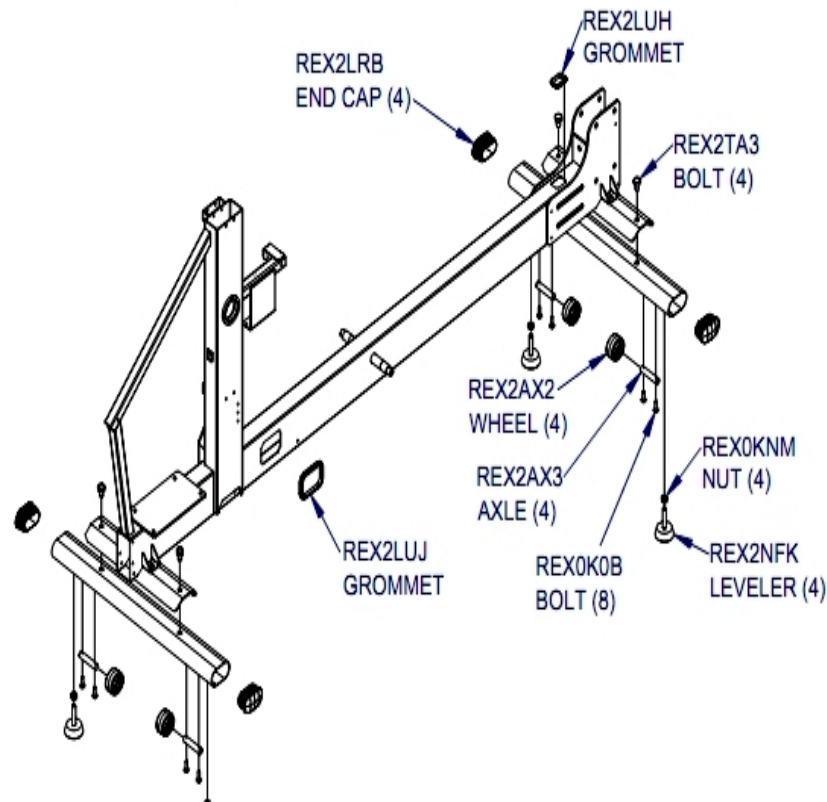
Pedal Lever Assembly



Ref #	Part Number	Qty	Description
-	REX0JEG	4	C-RING, A-20
-	REX2N8J	2	GUARD, PIVOT
-	REX2NAM	6	SCREW, PHL PAN M4 X 0.7-12
-	REX0JB7	2	WAVE WASHER; 20.5MM X 26.7MM T = 0.25MM
-	REX2MJJ	2	CAP SCREW, M8 X 1.25-90
-	REX2LKE	1	PEDAL, RIGHT
-	0K40-01026-0001	2	SPRING: TECSPAK, BLACK S/C-B
-	8310701	1	SERVICE ASSY, LEFT PEDAL LEVER
-	REX0KEH	4	SCREW, PAN HD W/PATCH M5 X .8-16
-	REX2MM1	2	BUMPER, RUBBER
-	REX2NDD	2	WASHER, SPACER
-	REX2BKD	2	BOLT, HEX HD M10 X 1.5-74
-	REX2LLC	2	PLATE, PEDAL
-	REX2LJZ	2	AXLE, ADJ LINK
-	8310601	1	SERVICE ASSY, RIGHT PEDAL LEVER
-	REX0JE0	2	RING, RETAINING B-40
-	REX0HVP	4	BEARING BALL 6004ZZ
-	REX2NG8	4	BOLT, HEX HD M6 X 1-12
-	REX22RR	2	NUT, NYLOCK M10 X 1.5-8
-	REX2MD6	2	SLEEVE PIVOT, PEDAL
-	REX0J5U	4	WASHER, 12MM OD X 5.2MM ID X 1MM THK
-	REX2PVA	4	Hardware: Bolt, HEX 1/4-20, 5/8 IN. Long

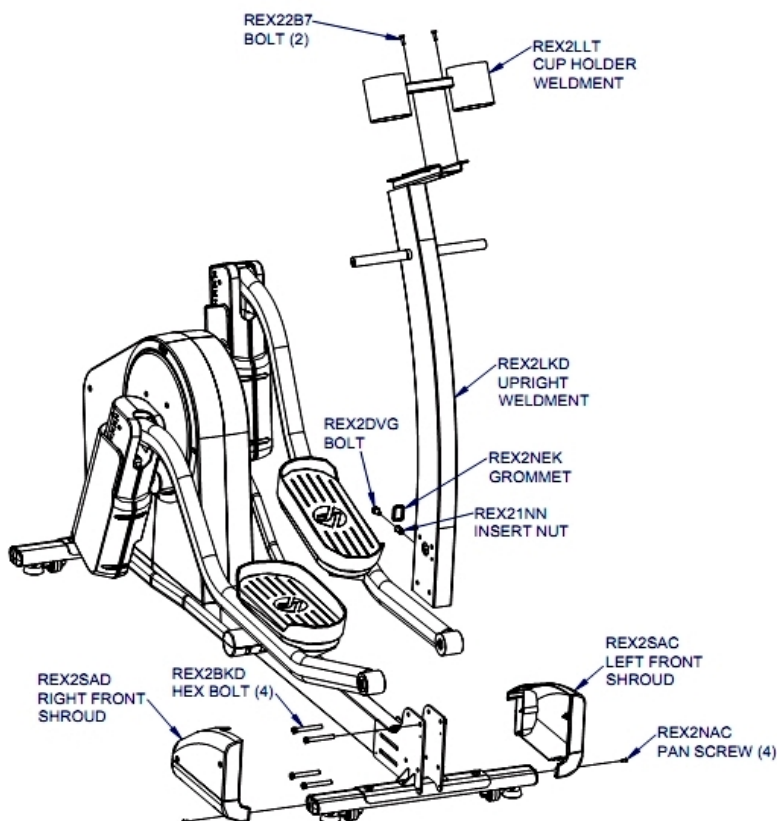
Ref #	Part Number	Qty	Description
-	REX2LKF	1	PEDAL, LEFT
-	0017-00103-0198	2	NUT: 1/4 -20, TINNERMAN, ST, ZN
-	REX0JEE	2	RING, RETAINING A-17
-	REX2BAD	2	SHAFT, COUPLER PEDAL CONN
-	REX2XAF	2	Cover Bottom Pedal
-	REX2LNW	4	BUSHING, IGUS
-	REX2MF3	2	Weldment; Flex Pedal Bracket, X7
-	REX2BKB	2	Bearing, Self-Align, 2203
-	REX2NAK	16	SCREW, CSL PAN M5 X 0.8-8

Stabilizer Components



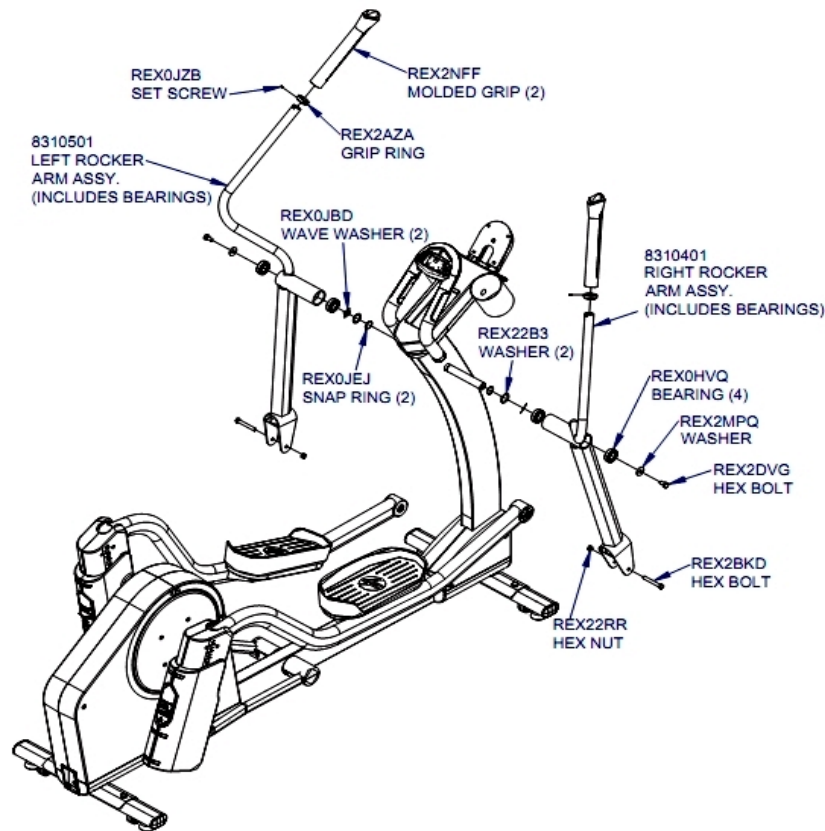
Ref #	Part Number	Qty	Description
-	REX2AX2	4	WHEEL-FLOOR ROLLER
-	REX0K0B	8	Hardware: Cap Screw, M8 X 1.25-20
-	REX2AX3	4	SHAFT, WHEEL MOUNTING
-	REX2LRB	4	STABILIZER ENDCAP
-	REX2NFK	4	LEVELER, LEG
-	8623401	1	SERVICE ASSY, STABILIZER, X5
-	REX0KNM	4	NUT, HEX M10 X 1.5-8
-	REX2TA3	4	BOLT, HEX M10X1.5-16 CLEAR ZINC
-	REX2LUH	1	GROMMET, 38MM X 25MM
-	REX2LUJ	1	Grommet, 50MM X 75MM

Upright and Upright Shrouds



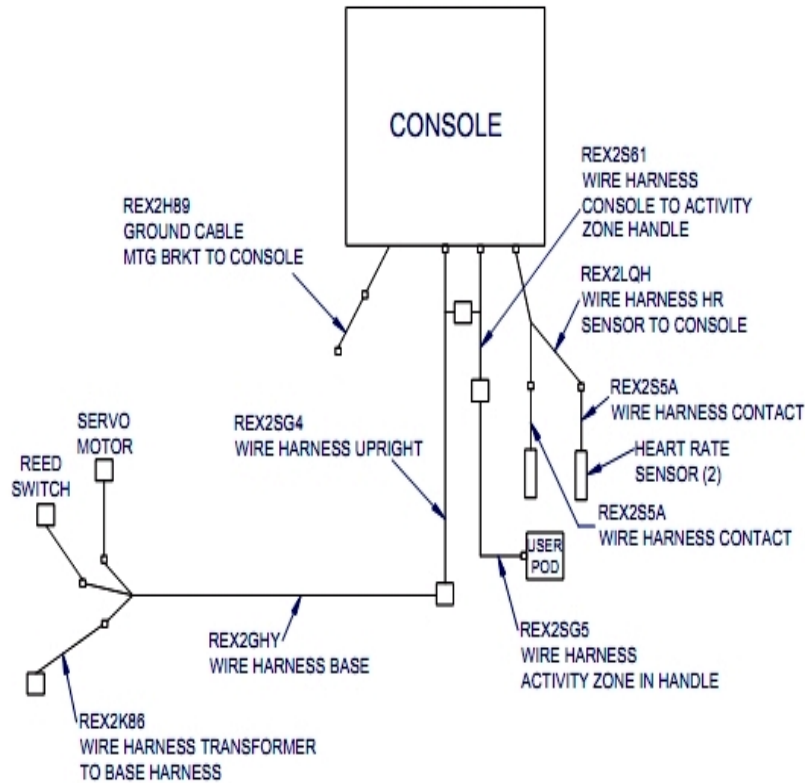
Ref #	Part Number	Qty	Description
-	REX2SAD	1	COVER, RIGHT, UPRIGHT, X5
-	REX2LKD	1	Weldment, Upright
-	REX21NN	1	NUT, INSERT M10 X 1.5
-	REX2DVG	1	BOLT, HEX M10 X 1.5-20
-	REX22B7	2	CAP SCREW, M8 X 1.25-40
-	REX2LLT	1	Bracket; Cup Holder
-	REX2NEK	1	GROMMET, 38MM X 25MM
-	REX2BKD	4	BOLT, HEX HD M10 X 1.5-74
-	REX2NAC	4	SCREW, CSL PAN M5 X 0.8-12
-	REX2SAC	1	COVER, LEFT, UPRIGHT, X5

User Arms and Hardware



Ref #	Part Number	Qty	Description
-	REX2NFF	2	X7 GRIP, MOLDED
-	REX0JEJ	2	RING, RETAINING, 63/64
-	REX2DVG	2	BOLT, HEX M10 X 1.5-20
-	REX2AZA	2	RING, GRIP
-	REX22RR	2	NUT, NYLOCK M10 X 1.5-8
-	3225301	4	BEARING, 12MM BALL
-	8310401	1	RIGHT USER ARM W/ BEARING, X7
-	REX2BKD	2	BOLT, HEX HD M10 X 1.5-74
-	REX0JZB	2	M4 X .7 HXS NO CUP ST BO
-	REX2MPQ	2	WASHER, 35MM OD X 10MM OD X 3MM THK
-	8310501	1	LEFT USER ARM W/ BEARING, X7
-	REX0JBD	2	WAVE WASHER; 25MM X 35MM
-	REX22B3	2	Hardware: Washer, .26 X 35-.8

Wiring Diagram



Ref #	Part Number	Qty	Description
-	REX2K86	1	CABLE, CT MOTOR-TRANSFORMER
-	REX2S5A	2	WIRE HARNESS H/R HANDLEBAR
-	REX2SG5	1	WIRE HARNESS USER POD, CONSOLE SIDE
-	REX2H89	1	Cable, Ground
-	REX2SG4	1	CABLE, UPRIGHT
-	REX2LQH	1	CABLE, UPPER, HR SENSOR TO CONSOLE
-	REX2S61	1	WIRE HARNESS USER POD, USER POD SIDE
-	REX2GHY	1	Cable, Cross-Trainer Base

